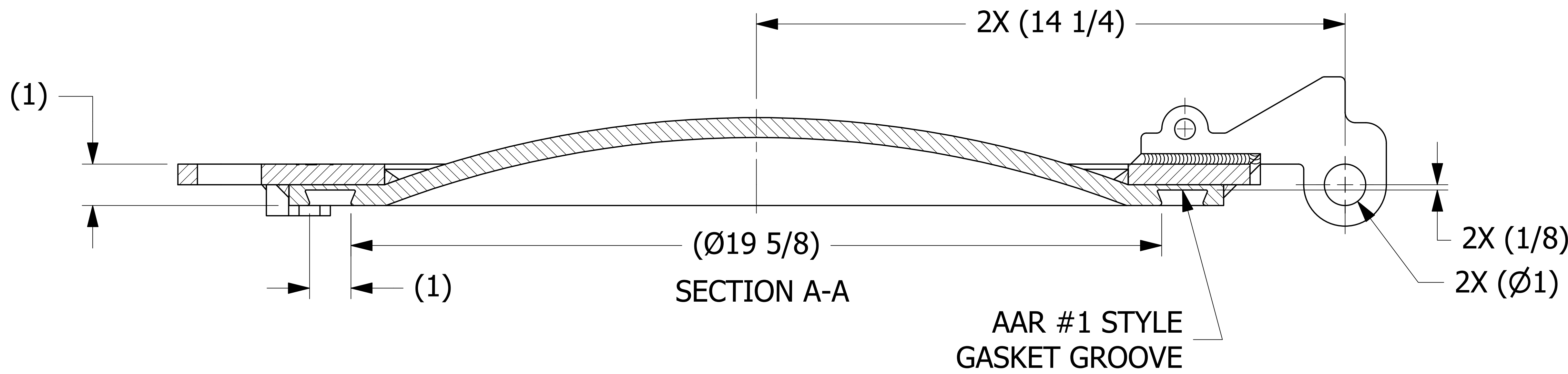


NOTE:  
AAR APPROVAL # E-182114.



REV	BY	DATE	DESCRIPTION
L	WEB	3-6-19	REMOVED QAP4A-1 NOTE; Q-2.15.7 WAS QAP4C-1; D-008 WAS DSS 12; ADDED D-005 NOTE; AAR # WAS E-089005
K	RJP	10-18-17	HINGE WELD WAS 3/8"; 4.00 +/- .06 WAS 4.00; ADDED NOTE 6; ADDED "SALCO" TO ENGRAVING; UPDATED WELD NOTE TO DSS 12
J	RJP	1-6-17	TMCDR20611 WAS TMCR206S6 & TMCDSS6MF, (12 3/16) WAS (12 13/64), 2X .13 WAS 2X .125, REMOVED 4X .69, 4X (11 61/64), & QAP5A-1 MARKING, ADDED 4X .55 & LOT CONTROL
I	JG	7-23-15	REPLACED TMCHS4TR W/ B41297
H	TAJ	4-12-12	ADDED NOT #5 & HEAT/LOT NOTE
G	CHL	10-29-10	ADDED VIEW D & DIM 3/4" TO A29293
F	CHL	8-19-10	UPDATED NOTES, REPLACED A14392 W/A29293, UPDATED WELD SYMBOL, ADDED PART NUMBER TO RING SURFACE
E	CHL	5-27-08	UPDATED NOTES & ADDED VIEW C
D	CHL	10-25-00	REPLACED A9566 WITH A14392 & CHANGED THE LEADER NOTE FOR THE TABS
C	CHL	10-2-00	ADDED SAFETY STOPS AND SECTION B-B
B	CHL	8-14-00	CHANGED DIMS 11.69 & 1.06 TO 11.96 & 1.015
A	CHL	2-24-00	UPDATED TO 3D

UNLESS OTHERWISE SPECIFIED  
DIMENSIONAL TOLERANCES  
FRACTIONAL: ±1/16  
X.XX: ±.03  
X.XXX: ±.015  
ANGULAR: ±1°  
DEBURR ALL SHARP EDGES.  
ALL MACHINED SURFACES TO  
HAVE A 125 RMS FINISH UNLESS  
NOTED OTHERWISE.

THIRD ANGLE PROJECTION

DRAWN BY:	SAB
CHECKED BY:	ACC
PROTOTYPE BY:	SAB
PROTOTYPE DATE:	11/25/1998
APPROVED FOR PRODUCTION BY:	ACC
PRODUCTION DATE:	11/25/1998

SALCO PRODUCTS, INC.

PART NAME: MANWAY COVER 20" 6-BOLT

MATERIAL: 316L SS

PROJECT #: 970929

SHEET #: 1 OF 1

SCALE: 2:3

DRAWING #: E9812

PART #: TMC20611